

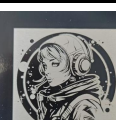











iCube Ultra 12W Engraving Parameter Table						
Materials	Speed (mm/m)	Power (%)	Acceleration	Line spacing	Mode	Image
Linden plywood	10000	70	500	0.05	Stucki	
MDF	10000	40	500	0.05	Stucki	
Black anodized aluminum sheet	10000	15	500	0.05	Stucki	
Stone	10000	50	500	0.05	Stucki	
Leather	10000	60	500	0.05	Stucki	
Kraft paper	10000	30	500	0.05	Stucki	
Corrugated cardboard	10000	30	500	0.05	Stucki	
Acrylic	8000	100	500	0.05	Stucki	
Black photo paper	10000	25	500	0.05	Stucki	
Iron	1000	100	500	0.05	Stucki	
Stainless steel	9000	100	500	0.05	Stucki	

Cutting
3mm Plywood: 420 mm/m, 100%; 5mm Plywood: 250 mm/m, 100%; 10mm Paulownia Wood: 180 mm/m, 100%

iCube Ultra 1.2W Engraving Parameter Table

Materials	Speed (m m/m)	Power (%)	Acceler ation	Line spacing	Mode	Image
Stainless steel	5000	100	500	0.05	Stucki	
Iron	5000	100	500	0.05	Stucki	
Black anodized aluminum sheet	7000	100	500	0.05	Stucki	
Stone	2000	100	500	0.05	Stucki	
Leather	1000	100	500	0.05	Stucki	
Brass	1000	100	500	0.05	Stucki	
Black photo paper	10000	50	500	0.05	Stucki	