

Laser cutting parameter table				
	Model		ICube	
	Power		5W	10W
Cutting	Plywood	3mm	240mm/min; power 100%; 1 passes; Air off	420mm/min; power 100%; 1 passes; Air off
		6mm	200mm/min; power 100%; 2 passes; Air off	180mm/min; power 100%; 1 passes; Air off
	MDF	2.7mm	240mm/min; power 100%; 4 passes; Air off	240mm/min; power 100%; 2 passes; Air off
	Paulownia	10mm	250mm/min; power 100%; 4 passes; Air off	240mm/min; power 80%; 1 passes; Air off
		15mm	/	180mm/min; power 100%; 4 passes; Air off
		Plywood		3000mm/min ; power 40%;
MDF		3000mm/min power 30%	3000mm/min power 25%	

Engraving	Black acrylic	3000mm/min power 55%	3000mm/min power 45%
	Kraft paper	3000mm/min power 22%	3000mm/min power 20%
	Leather	3000mm/min power 50%	3000mm/min power 35%

Note: There will be differences in the cutting effect even if the wood board is the same material.