Laser cutting parameter table			
	Model		SF-A9 20W
	Power		20W
	Plywood	3mm	600mm/min; power 100%; 1 passes; Air on
		6mm	300mm/min; power 100%; 1 passes; Air on
		8mm	250mm/min; power 100%; 1 passes; Air on
		12mm	200mm/min; power 100%; 2 passes; Air on
		15mm	240mm/min; power 100%; 3 passes; Air on
		20mm	/
		2.7mm	400mm/min; power 100%; 1 passes; Air on

Cutting	MDF	5mm	/
		8mm	/
	Paulownia	10mm	360mm/min; power 100%; 1 passes; Air on
		15mm	2000mm/min; power 100%; 15 passes; Air on
		20mm	2000mm/min; power 100%; 30 passes; Air on
		25mm	1000mm/min; power 100%; 8 passes; Air on
		30mm	1000mm/min; power 100%; 15 passes; Air on
	Pine	20mm	180mm/min; power 100%; 4 passes; Air on

	Black acrylic	4mm	1000mm/min； power 100%； 8 passes； Air on
		6mm	1000mm/min； power 100%； 10 passes； Air on
		11mm	1000mm/min； power 100%； 20 passes； Air on
Engraving	Plywood		4000mm/min power 20%
	MDF		4000mm/min power 12%
	Black acrylic		4000mm/min power 40%
	Kraft paper		6000mm/min power 25%
	Leather		4000mm/min power 30%

Note: There will be differences in the cutting effect even if the wood board is the same material.