

Parameter Table for Nano Pro Laser Engraver in LightBurn Software

[illegible]

Parameter Table for Nano Pro Laser Engraver in LaserGrbl Software

Model	Material	Action	Thickness	Power in LaserGRBL	Speed mm/min	Cycles	Remarks
Nano Pro	Basswood	Engrave	—	600%	65000mm/min	1	
Nano Pro	Paulownia wood	Engrave	—	800%	100000mm/min	1	
Nano Pro	Solid wood	Engrave	—	800%	100000mm/min	1	It need to be adjusted based on different woods
Nano Pro	Stainless Steel	Engrave	—	800%	60000mm/min	1	
Nano Pro	Alumina(black)	Engrave	—	1000%	50000mm/min	1	
Nano Pro	Rock	Engrave	—	800%	65000mm/min	1	
Nano Pro	Leather	Engrave	—	400%	60000mm/min	1	grey. You need to adjust according to different colors.
Nano Pro	Pearl paper	Engrave	—	350%	70000mm/min	1	White, the rest of the color needs to be adjusted
Nano Pro	kraft paper	Engrave	—	400%	55000mm/min	1	Earthy, the rest of the color needs to be adjusted
Nano Pro	Transparent silicone	Engrave	—	800%	35000mm/min	1	Transparent, the remaining colors need to be adjusted according to the existing parameters
Nano Pro	Purple Business Card	Engrave	—	500%	60000mm/min	1	
Nano Pro	Golden Business Card	Engrave	—	300%	60000mm/min	1	
Nano Pro	Red Cardboard	Engrave	—	300%	70000mm/min	1	
Nano Pro	Basswood	Cut	3mm	1000%	20000mm/min	1	
Nano Pro	Basswood	Cut	5mm	1000%	20000mm/min	14	
Nano Pro	Basswood	Cut	8mm	1000%	20000mm/min	22	
Nano Pro	Paulownia wood	Cut	8mm	1000%	1000mm/min	1	
Nano Pro	Pine wood	Cut	5mm	1000%	1000mm/min	1	
Nano Pro	Acrylic(black)	Cut	2.5mm	1000%	1000mm/min	1	
Nano Pro	Acrylic(black)	Cut	4.5mm	1000%	5000mm/min	7	
Nano Pro	Pearl paper	Cut	0.1mm	700%	20000mm/min	1	
Nano Pro	Leather	Cut	0.5mm	1000%	6000mm/min	1	