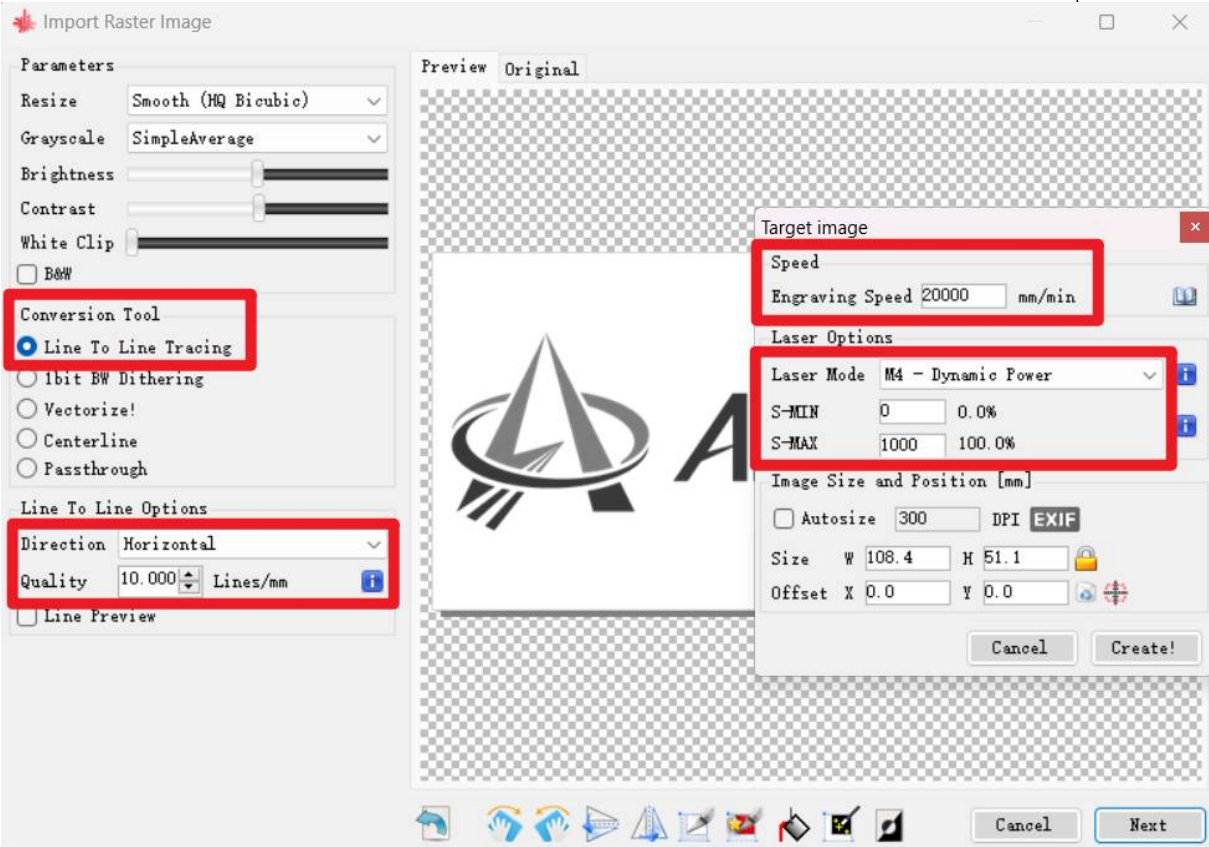
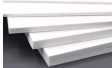
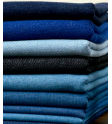
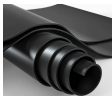
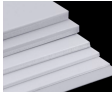
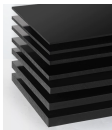


Material Parameter Reference of AlgoLaser_Delta for 40W for LaserGRBL													
Material	image	Conversion Tool	Direction	Quality	speed (mm/min)	Laser Mode	MIN (Laser Power)	MAX (Laser Powe	Test Resu	Remark	Reference Picture(Parameter setting location)		
Birch Plywood 桦木胶合板		Line To Line Tracing	Horizontal	10	25000	M4	0%	100%		30% air volume			
Basswood Plywood 椴木胶合板		Line To Line Tracing	Horizontal	10	30000	M4	0%	100%		30% air volume			
Eucalyptus plywood 桉木胶合板		Line To Line Tracing	Horizontal	20	30000	M4	0%	50%		30% air volume			
Pine Board 松木板		Line To Line Tracing	Horizontal	10	25000	M4	0%	100%		30% air volume			
Paulownia Plank 泡桐木板		Line To Line Tracing	Horizontal	11	30000	M4	0%	100%		30% air volume			
MDF 中密度板		Line To Line Tracing	Horizontal	10	30000	M4	0%	100%		30% air volume			
cherry wood 樱桃木		Line To Line Tracing	Horizontal	10	30000	M4	0%	100%		30% air volume			
Walnut 胡桃木		Line To Line Tracing	Horizontal	10	25000	M4	0%	100%		30% air volume			
Black Acrylic 黑色亚克力		Line To Line Tracing	Horizontal	10	25000	M4	0%	100%		30% air volume			
Green Acrylic 绿色亚克力		Line To Line Tracing	Horizontal	10	30000	M4	0%	100%		30% air volume			
Orange Acrylic 橙色亚克力		Line To Line Tracing	Horizontal	10	30000	M4	0%	100%		30% air volume			
Blue Acrylic 蓝色亚克力	/	/	/	/	/	/	/	/	/	Blue Light is Absorbed			
Yellow Acrylic 黄色亚克力		Line To Line Tracing	Horizontal	10	25000	M4	0%	100%		30% air volume			

Red Acrylic 红色亚克力		Line To Line TracingHorizontal	10	30000	M4	0%	100%		30% air volume
PolyVinyl Chloride (雪弗板)		Line To Line TracingHorizontal	10	30000	M4	0%	50%		10% air volume
Gray Cardboard 灰纸板		Line To Line TracingHorizontal	10	30000	M4	0%	70%		10% air volume
White Cardboard 白纸板		Line To Line TracingHorizontal	11	25000	M4	0%	100%		10% air volume
Black Cardboard 黑纸板		Line To Line TracingHorizontal	10	30000	M4	0%	50%		30% air volume
Coated Duplex Board (牛卡纸)		Line To Line TracingHorizontal	10	25000	M4	0%	50%		30% air volume
Leather 皮革		Line To Line TracingHorizontal	10	30000	M4	0%	100%		30% air volume
colored paper 彩纸		Line To Line TracingHorizontal	10	25000	M4	0%	30%		30% air volume
Navy Blue canvas 海军蓝色帆布		Line To Line TracingHorizontal	10	25000	M4	0%	50%		30% air volume
denim 牛仔裤		Line To Line TracingHorizontal	10	28000	M4	0%	100%		30% air volume
rubber 橡胶		Line To Line TracingHorizontal	10	25000	M4	0%	100%		30% air volume
white ABS sheet 白色ABS		/	/	/	/	/	/	/	30% air volume
black ABS sheet 黑色ABS		Line To Line TracingHorizontal	10	25000	M4	0%	100%		30% air volume
bamboo 竹子		Line To Line TracingHorizontal	10	20000	M4	0%	100%		30% air volume

以上雕刻数据的 测试是基于没有灰度 过度的位图雕刻的, 灰度 图的雕刻值要根据实际情况自行调整