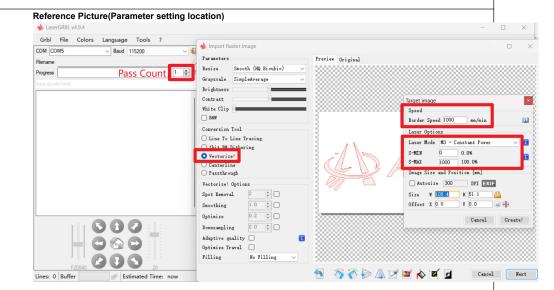
Material	image	Conversion	Tr Speed /m	m/mi l sear l	Mod S-MIN /I	aser Pow S-MAX (Lase	ar Pou Pace Co		Material Parameter Reference of AlgoLaser_Delta for 20W for LaserGrbl
4mm Birch Plywood	image	Vectorize	400	ım/mı Laser I M3	O%	aser Pow S-MAX (Lase	er Pow Pass Co 1	u iest Kes	Sui Neilldi K
4mm 桦木胶合板 6mm Birch Plywood			300	М3	0%	100%	1		
mm/10mm Birch Plywood		Vectorize Vectorize	100	M3	0%	100%	1		
12mm Birch Plywood		Vectorize	100	M3	0%	100%	3		The bottom of the cut is slightly burnt
3mm Basswood Plywood 3mm 椴木胶合板		Vectorize	700	M3	0%	100%	1		The social of the sacto slightly built
imm Basswood Plywood		Vectorize	300	М3	0%	100%	1		
Smm Basswood Plywood		Vectorize	300	M3	0%	100%	1		
8mm Basswood Plywood		Vectorize	200	M3	0%	100%	1		
10mm Basswood Plywood		Vectorize	100	M3	0%	100%	1		
12mm Basswood Plywood		Vectorize	100	M3	0%	100%	1		
3mm Basswood Plywood		Vectorize	100	М3	0%	100%	2		
4mm Basswood Plywood		Vectorize	100	М3	0%	100%	2		
5mm Basswood Plywood		Vectorize	100	M3	0%	100%	2		
20mm Basswood Plywood 5mm Eucalyptus plywood		Vectorize	200	M3	0%	100%	15		Drop the focal length by 1mm
imm 桉木胶合板		Vectorize	300	M3	0%	100%	1		
10mm Eucalyptus plywood		Vectorize	200	M3	0%	100%	2		
12mm Eucalyptus plywood		Vectorize	200	M3	0%	100%	4		The bettern of the out is eliable, hours
15mm Eucalyptus plywood		Vectorize Vectorize	300 200	M3 M3	0% 0%	100% 100%	6 1		The bottom of the cut is slightly burnt
5mm 松木板 10mm Pine Board		Vectorize	100	М3	0%	100%	1		
12mm Pine Board		Vectorize	100	M3	0%	100%	1		
15mm Pine Board		Vectorize	100	М3	0%	100%	2		
19mm Pine Board		Vectorize	100	М3	0%	100%	3		
20mm Pine Board		Vectorize	100	М3	0%	100%	3		
30mm Pine Board		Vectorize	100	М3	0%	100%	10		
3mm Paulownia Plank 3mm 泡桐木板		Vectorize	1000	МЗ	0%	100%	1		
5mm Paulownia Plank		Vectorize	700	M3	0%	100%	1		
Bmm Paulownia Plank		Vectorize	500	М3	0%	100%	1		
10mm Paulownia Plank		Vectorize	100	М3	0%	100%	1		
12mm Paulownia Plank		Vectorize	100	M3	0%	100%	1		
5mm Paulownia Plank		Vectorize	200	M3	0%	100%	1		
20mm Paulownia Plank Bmm MDF		Vectorize	200	М3	0%	100%	3		
Smm 中密度板		Vectorize	200	М3	0%	100%	1		
5mm MDF		Vectorize	200	M3	0%	100%	2		
12mm MDF		Vectorize	300	М3	0%	100%	6		
8mm White Oak 8mm 白橡木		Vectorize	200	МЗ	0%	100%	1		
10mm White Oak 10mm 白橡木		Vectorize	160	М3	0%	100%	1		
12mm White Oak 12mm 白橡木		Vectorize	200	М3	0%	100%	2		
15mm White Oak 15mm 白橡木		Vectorize	200	МЗ	0%	100%	4		
20mm White Oak 20mm 白橡木		Vectorize	200	М3	0%	100%	5		
8mm red oak 8mm 红橡木		Vectorize	160	МЗ	0%	100%	1		
10mm red oak 10mm 红橡木		Vectorize	130	М3	0%	100%	1		
12mm red oak 12mm 红橡木		Vectorize	200	М3	0%	100%	3		
15mm red oak 15mm 红橡木		Vectorize	200	М3	0%	100%	4		
20mm red oak 20mm 红橡木		Vectorize	200	М3	0%	100%	4		
25mm red oak 25mm 红橡木		Vectorize	200	М3	0%	100%	10		
3mm red translucent Acrylic		Vectorize	100	М3	0%	100%	1		
3mm Yellow transparent Acrylic		1	1	1	1	1	1	1	Can't cut
3mm light tan transparent acrylic		1	1	1	1	1	1	1	Can't cut
3mm dark gray acrylic		/	1	1	1	1	/		



Emm Black Assulia							
5mm Black Acrylic 5mm 黑色亚克力(不透明)	Vectorize	100	М3	0%	100%	1	
6mm Black Acrylic	Vectorize	100	M3	0%	100%	1	
8mm Black Acrylic	Vectorize	100	М3	0%	100%	1	
10mm Black Acrylic	Vectorize	60	М3	0%	100%	2	There is an irritating odor when cutting, so cut with caution
15mm Black Acrylic	Vectorize	100	М3	0%	100%	4	
20mm Black Acrylic	Vectorize	100	М3	0%	100%	4	
25mm Black Acrylic	Vectorize	100	М3	0%	100%	10	
30mm Black Acrylic	Vectorize	100	М3	0%	100%	10	
40mm Black Acrylic	1	/	/	/	/	/	no material
45mm Black Acrylic	Vectorize	100	M3	0%	100%	15	There is an irritating odor when cutting, so cut with caution
47mm Black Acrylic	/	/	,	/	/	,	no material
50mm Black Acrylic 3mm Green Acrylic	1	/	/	/	1	/	Can't cut
3mm 绿色亚克力(不透明)	Vectorize	300	М3	0%	100%	2	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process.
5mm Green Acrylic	Vectorize	100	М3	0%	100%	2	Cut with caution
8mm Green Acrylic	Vectorize	100	M3	0%	100%	4	
3mm Orange Acrylic	1	1	1	1	1	/	
3mm 橙色亚克力(不透明) 6mm Orange Acrylic	1	1	1	,	1	1	Can't cut
3mm Blue Acrylic	,			,	,		
3mm 蓝色亚克力(不透明)	1	1	/	/	/	1	Can't cut, Blue Light is Absorbed
3mm Yellow Acrylic	Vectorize	100	M3	0%	100%	1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution
3mm 黄色亚克力(不透明) 5mm Yellow Acrylic	Vectorize	100	М3	0%	100%	2	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution
8mm Yellow Acrylic	/	/	/	/	/	1	Can't cut
		•	•		•	•	
3mm Red Acrylic 3mm 红色亚克力(不透明)	Vectorize	100	М3	0%	100%	1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution
5mm Red Acrylic	Vectorize	100	МЗ	0%	100%	1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution
10mm Red Acrylic	Vectorize	200	М3	0%	100%	6	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution
10mm Red Acrylic 15mm Red Acrylic	a 650 9	200	M3 /	0%	100%	6	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution Can't cut
15mm Red Acrylic 3mm PolyVinyl Chloride	a 650 9	200 / 1600	M3 / M3	0% /	100%	6 /	
15mm Red Acrylic 3mm PolyVinyl Chloride (雷弗板)	/ / Vectorize	1600	/ M3	0%	100%	1	Can't cut There are burn marks along the cutting path and a pungent odor is emitted during the cutting process.
15mm Red Acrylic 3mm PolyVinyl Chloride (電弗板) 5mm PolyVinyl Chloride	/ Vectorize Vectorize	/ 1600 900	/ M3 M3	/ 0% 0%	/ 100% 100%	6 / 1 1 2	Can't cut
15mm Red Acrylic 3mm PolyVinyl Chloride (雷弗板)	Vectorize Vectorize Vectorize	/ 1600 900 300	/ M3 M3 M3	/ 0% 0% 0%	/ 100% 100% 100%	1 1	Can't cut There are burn marks along the cutting path and a pungent odor is emitted during the cutting process.
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板	/ Vectorize Vectorize Vectorize Vectorize	, 1600 900 300 1200	/ М3 М3 М3	/ 0% 0% 0%	/ 100% 100% 100%	1 1	Can't cut There are burn marks along the cutting path and a pungent odor is emitted during the cutting process.
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard	Vectorize Vectorize Vectorize Vectorize Vectorize	, 1600 900 300 1200 500	/ M3 M3 M3 M3 M3	/ 0% 0% 0% 0%	/ 100% 100% 100% 100%	/ 1 1 2 1	Can't cut There are burn marks along the cutting path and a pungent odor is emitted during the cutting process.
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard	Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize	, 1600 900 300 1200 500 300	/ M3 M3 M3 M3 M3 M3 M3 M3	/ 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 1	Can't cut There are burn marks along the cutting path and a pungent odor is emitted during the cutting process.
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard 6mm Gray Cardboard	Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize	, 1600 900 300 1200 500 300 300	/ M3 M3 M3 M3 M3 M3 M3 M3 M3	/ 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100%	/ 1 1 2 1	Can't cut There are burn marks along the cutting path and a pungent odor is emitted during the cutting process.
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard	Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize	, 1600 900 300 1200 500 300	/ M3 M3 M3 M3 M3 M3 M3 M3	/ 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 1	Can't cut There are burn marks along the cutting path and a pungent odor is emitted during the cutting process.
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard 6mm Gray Cardboard 1mm White Cardboard 1mm 白纸板 2.5mm White Cardboard	Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize	, 1600 900 300 1200 500 300 300 1100 600	/ M3	/ 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 2	Can't cut There are burn marks along the cutting path and a pungent odor is emitted during the cutting process.
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard 1mm White Cardboard 1mm 白纸板 2.5mm White Cardboard 3mm White Cardboard	Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize Vectorize	, 1600 900 300 1200 500 300 300 1100	M3	/ 0% 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 2	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard 6mm Gray Cardboard 1mm White Cardboard 1mm be	Vectorize	, 1600 900 300 1200 500 300 300 1100 600	/ M3	0% 0% 0% 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100%	1 1 2 1 1 1 2 1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution There is a slight yellowing next to the cutting path
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard 1mm White Cardboard 1mm Hista 2.5mm White Cardboard 3mm White Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm 馬紙板	Vectorize	, 1600 900 300 1200 500 300 300 1100 600 600	M3	/ 0% 0% 0% 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard 6mm Gray Cardboard 1mm White Cardboard 1mm be	Vectorize	1600 900 300 1200 500 300 300 1100 600 600	M3 M	/ 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 2 1 1 1 1 1 1 1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard 6mm Gray Cardboard 1mm White Cardboard 1mm 白纸板 2.5mm White Cardboard 1mm Black Cardboard 1mm 馬紅板 2.5mm Black Cardboard 1mm 黑纸板 2.5mm Black Cardboard 1mm Coated Duplex Board (牛卡纸)	Vectorize	, 1600 900 300 1200 500 300 300 1100 600 1100 600 1100	M3 M	0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 2 1 1 1 1 1 1 1 1 1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path
15mm Red Acrylic 3mm PolyVinyl Chloride (雷弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 15mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard 6mm Gray Cardboard 1mm White Cardboard 1mm Haute 2.5mm White Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm Matte 2.5mm Black Cardboard 1mm Coated Duplex Board (牛卡纸) 2mm Coated Duplex Board	Vectorize	1600 900 300 1200 500 300 300 1100 600 600	M3 M	/ 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 2 1 1 1 1 1 1 1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard 1mm butte Cardboard 1mm 白纸板 2.5mm White Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm 黑纸板 2.5mm Black Cardboard 1mm Coated Duplex Board (牛卡纸) 2mm Coated Duplex Board 2mm Corrugated Board	Vectorize	, 1600 900 300 1200 500 300 300 1100 600 1100 600 1100	M3 M	0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 2 1 1 1 1 1 1 1 1 1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path
15mm Red Acrylic 3mm PolyVinyl Chloride (雷弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 15mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard 6mm Gray Cardboard 1mm White Cardboard 1mm Haute 2.5mm White Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm Matte 2.5mm Black Cardboard 1mm Coated Duplex Board (牛卡纸) 2mm Coated Duplex Board	Vectorize	, 1600 900 300 1200 500 300 300 1100 600 1100 600 1100 600	M3 M	/ 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 2 1 1 1 1 1 1 1 1 1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 6mm Gray Cardboard 1mm White Cardboard 1mm White Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm Coated Duplex Board (牛卡纸) 2mm Coated Duplex Board 2mm Corrugated Board 2mm 瓦楞纸 5mm Corrugated Board 1.5mm Leather	Vectorize	1600 900 300 1200 500 300 300 1100 600 1100 600 1100 600 2000	M3 M	0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0	100% 100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 2 1 1 1 1 1 1 1 1 1 1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 6mm Gray Cardboard 1mm White Cardboard 1mm bixto 2.5mm White Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm Rixto 2.5mm Black Cardboard 1mm Coated Duplex Board (牛卡纸) 2mm Coated Duplex Board 2mm Corrugated Board 2mm Corrugated Board 2mm Corrugated Board 1.5mm Leather 1.5mm 皮革	Vectorize	, 1600 900 300 1200 500 300 300 1100 600 1100 600 1100 600 2000 1000 600	/ M3	/ 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is an irritating odor when cutting, so cut with caution
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 6mm Gray Cardboard 1mm White Cardboard 1mm White Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm Coated Duplex Board (牛卡纸) 2mm Coated Duplex Board 2mm Corrugated Board 2mm Corrugated Board 1.5mm Leather 1.5mm 皮革 2mm Leather	Vectorize	1600 900 300 1200 500 300 300 1100 600 1100 600 1100 600 2000	M3 M	/ 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 2 1 1 1 1 1 1 1 1 1 1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 6mm Gray Cardboard 1mm White Cardboard 1mm bixto 2.5mm White Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm Rixto 2.5mm Black Cardboard 1mm Coated Duplex Board (牛卡纸) 2mm Coated Duplex Board 2mm Corrugated Board 2mm Corrugated Board 2mm Corrugated Board 1.5mm Leather 1.5mm 皮革	Vectorize	, 1600 900 300 1200 500 300 300 1100 600 1100 600 1100 600 2000 1000 600	/ M3	/ 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is an irritating odor when cutting, so cut with caution
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 15mm PolyVinyl Chloride 1mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 6mm Gray Cardboard 1mm butte Cardboard 1mm butte Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm Rusta 2.5mm Black Cardboard 1mm Coated Duplex Board 1mm Coated Duplex Board 1mm Corrugated Board 2mm Corrugated Board 2mm Corrugated Board 1.5mm Leather 1.5mm butter 1.5mm butter 1.5mm colored paper 0.2mm successed 0.6mm colored canvas	Vectorize	, 1600 900 300 1200 500 300 1100 600 1100 600 1100 600 2000 1000 600 10000	M3 M	0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0	100% 100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1	There is an irritating oder when cutting, so cut with caution There is an irritating oder when cutting, so cut with caution There is an irritating oder when cutting, so cut with caution
15mm Red Acrylic 3mm PolyVinyl Chloride (雪弗板) 5mm PolyVinyl Chloride 15mm PolyVinyl Chloride 15mm PolyVinyl Chloride 15mm Gray Cardboard 1mm 灰纸板 2mm Gray Cardboard 3mm Gray Cardboard 1mm White Cardboard 1mm buffe Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm Black Cardboard 1mm Ruffe 2.5mm Black Cardboard 1mm Coated Duplex Board 1mm Coated Duplex Board 2mm Corrugated Board 2mm Corrugated Board 2mm Corrugated Board 1.5mm Leather 1.5mm buffe 2mm Leather 0.2mm colored paper 0.2mm \$\frac{\psi}{\psi}\$	Vectorize	1600 900 300 1200 500 300 300 1100 600 1100 600 1100 600 2000 1000 600	M3 M	/ 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0% 0%	100% 100% 100% 100% 100% 100% 100% 100%	/ 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is a slight yellowing next to the cutting path There is an irritating odor when cutting, so cut with caution

0.7mm denim 0.7mm 牛仔裤	Vectorize	1800	М3	0%	100%	1	Cut edges neatly, but slight burn marks can be seen
.8mm denim	Vectorize	1800	M3	0%	100%	1	Cut edges neatly, but slight burn marks can be seen
mm rubber mm 橡胶	Vectorize	400	M3	0%	100%	3	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution
3mm rubber	1	1	1	/	1	1	Can't cut
Imm white ABS sheet Imm 白色ABS	Vectorize	200	М3	0%	100%	2	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution
.8mm black ABS sheet .8mm 黑色ABS	Vectorize	1200	М3	0%	100%	1	
mm black ABS sheet	Vectorize	700	M3	0%	100%	1	There is an irritating odor when cutting, so cut with caution
3mm black ABS sheet	Vectorize	400	M3	0%	100%	1	
4mm black ABS sheet	Vectorize	300	M3	0%	100%	1	
6mm black ABS sheet	Vectorize	200	М3	0%	100%	2	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Cut with caution
3.5mm bamboo 3.5mm 竹子	Vectorize	100	М3	0%	100%	1	
9.2mm 3K carbon fiber board 9.2mm 3K碳纤维板	Vectorize	200	М3	0%	100%	1	
.5mm 3K carbon fiber board	Vectorize	100	МЗ	0%	100%	10	There are burn marks along the cutting path and a pungent odor is emitted during the cutting process. Can't cut
mm 3K carbon fiber board	1	1	1	1	1	1	
lear acrylic 透明亚克力	1	1	1	1	1	1	
opper	1	1	1	1	1	1	
old	1	1	1	1	/	1	Can't cut
Pure aluminum 吨铝	1	1	1	1	1	1	
ure iron	,	,	,	,	1	,	

Notice:

1. The results would be different in even same material with different finishing or different colors, So you need to adjust the speed and power rate based on different objects. Also, please adjust the focal length to be the best, make the focal spot to be the smallest.

2. It couldn't engrave or cut directly: Glossy metal plate, Transparent materials, Reflecting materials, Some materials in white color or pervious to light, etc. Then, you need to use the marker pen to black it to engrave.