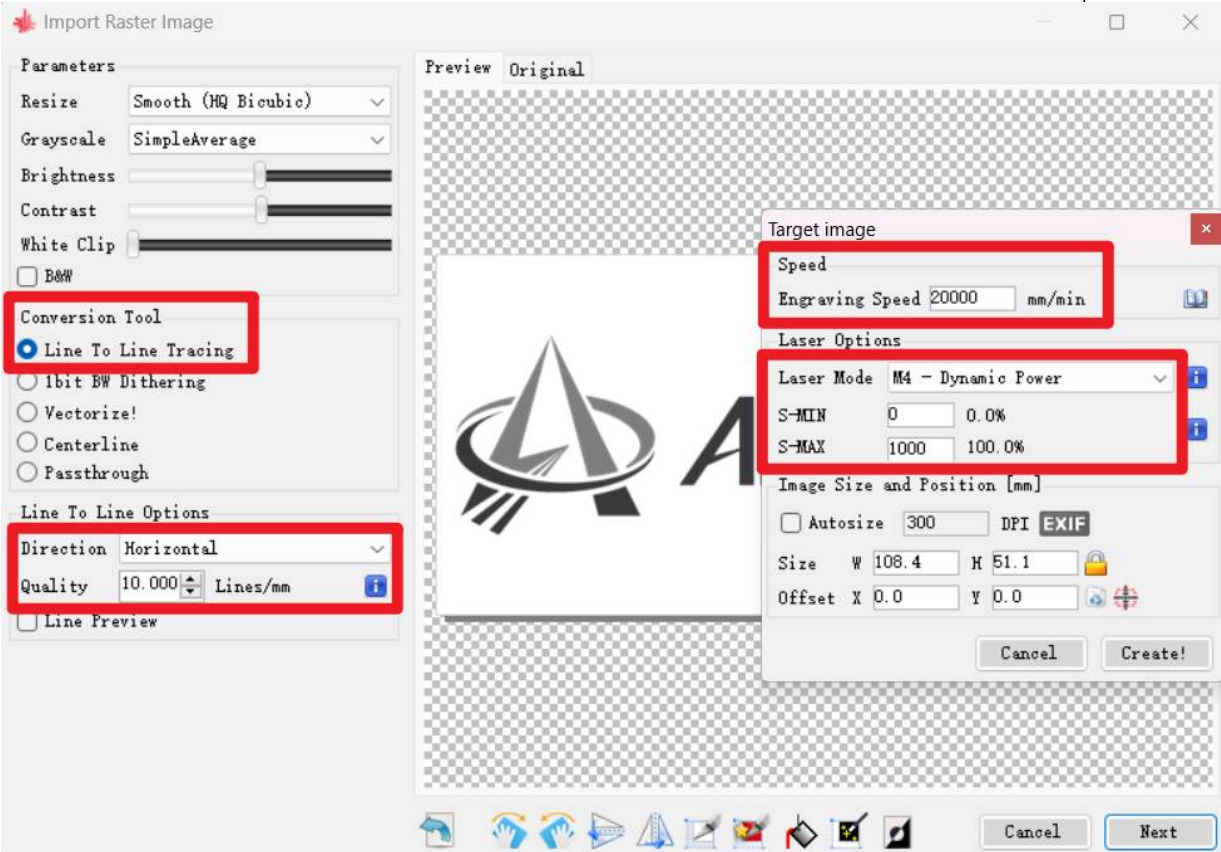
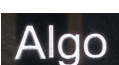
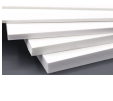
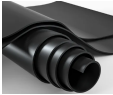
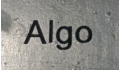
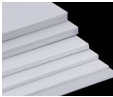


Material Parameter Reference of AlgoLaser_DIY-KIT mini for 5W for LaserGRBL														
Material	image	Conversion Too	Direction	Quality	Speed (mm/mi	Laser Mod	S-MIN (Laser Pow	S-MAX (Laser Pow	Test Resul	Remark	Reference Picture(Parameter setting location)			
Birch Plywood 桦木胶合板		Line To Line Trac	Horizontal	20	5000	M4	0%	100%						
Basswood Plywood 椴木胶合板		Line To Line Trac	Horizontal	20	5000	M4	0%	100%						
Eucalyptus plywood 桉木胶合板		Line To Line Trac	Horizontal	20	5000	M4	0%	100%						
Pine Board 松木板		Line To Line Trac	Horizontal	20	5000	M4	0%	100%						
Paulownia Plank 泡桐木板		Line To Line Trac	Horizontal	20	5000	M4	0%	100%						
MDF 中密度板		Line To Line Trac	Horizontal	20	10000	M4	0%	100%						
Black Acrylic 黑色亚克力		Line To Line Trac	Horizontal	15	6000	M4	0%	100%						
Green Acrylic 绿色亚克力		Line To Line Trac	Horizontal	20	5000	M4	0%	100%						
Orange Acrylic 橙色亚克力		Line To Line Trac	Horizontal	20	5000	M4	0%	100%						
Blue Acrylic 蓝色亚克力	/	/	/	/	/	/	/	/	/	Blue Light is Absorbed				
Yellow Acrylic 黄色亚克力		Line To Line Trac	Horizontal	20	5000	M4	0%	100%						
Red Acrylic 红色亚克力		Line To Line Trac	Horizontal	20	5000	M4	0%	100%						
PolyVinyl Chloride (雪弗板)		Line To Line Trac	Horizontal	15	10000	M4	0%	100%						

Gray Cardboard 灰纸板		Line To Line Trac Horizontal	15	10000	M4	0%	100%	
White Cardboard 白纸板		Line To Line Trac Horizontal	20	8000	M4	0%	100%	
Black Cardboard 黑纸板		Line To Line Trac Horizontal	20	8000	M4	0%	100%	
Coated Duplex Board (牛卡纸)		Line To Line Trac Horizontal	20	10000	M4	0%	100%	
Leather 皮革		Line To Line Trac Horizontal	15	10000	M4	0%	100%	
colored paper 彩纸		Line To Line Trac Horizontal	15	10000	M4	0%	100%	
Navy Blue canvas 海军蓝色帆布		Line To Line Trac Horizontal	15	10000	M4	0%	100%	
denim 牛仔裤		Line To Line Trac Horizontal	15	8000	M4	0%	100%	
rubber 橡胶		Line To Line Trac Horizontal	15	8000	M4	0%	100%	
white ABS sheet 白色ABS		/	/	/	/	/	/	
black ABS sheet 黑色ABS		Line To Line Trac Horizontal	15	6000	M4	0%	100%	
bamboo 竹子		Line To Line Trac Horizontal	15	10000	M4	0%	100%	
Stainless steel 不锈钢		Line To Line Trac Horizontal	20	100	M4	0%	100%	
cold rolled sheet 冷轧板		Line To Line Trac Horizontal	20	100	M4	0%	100%	