

20W laser module engraving parameters

Mode	Materials	Power (%)	Speed (mm/min) / (times)	NOTE
engraving	leather	15	2000/1	The parameters will vary according to the material color
	Wood board	20	3000/1	
	0.2mm aluminum sheet	80	2000/1	
	Ceramic	30	3000/1	The surface needs to be heat transfer paper applied. This parameter is obtained when the ceramic surface is attached with colored paper
	Kraft paper	10	3000/1	
	Acrylic	30	2000/1	For transparent surface need to be painted black.
	Stainless steel	100	2000/1	
cutting	30mm thick Acrylic	100	100/30	Non transparent black acrylic plate is recommended
	4mm thick Acrylic	100	300/3	Non transparent black acrylic plate is recommended
	2mm thick board	100	700/1	With air assist
	4mm thick board	100	350/1	With air assist
	5mm thick board	100	300/1	With air assist
	8mm thick board	100	120/1	With air assist
	20mm light wood	100	500/8	With air assist